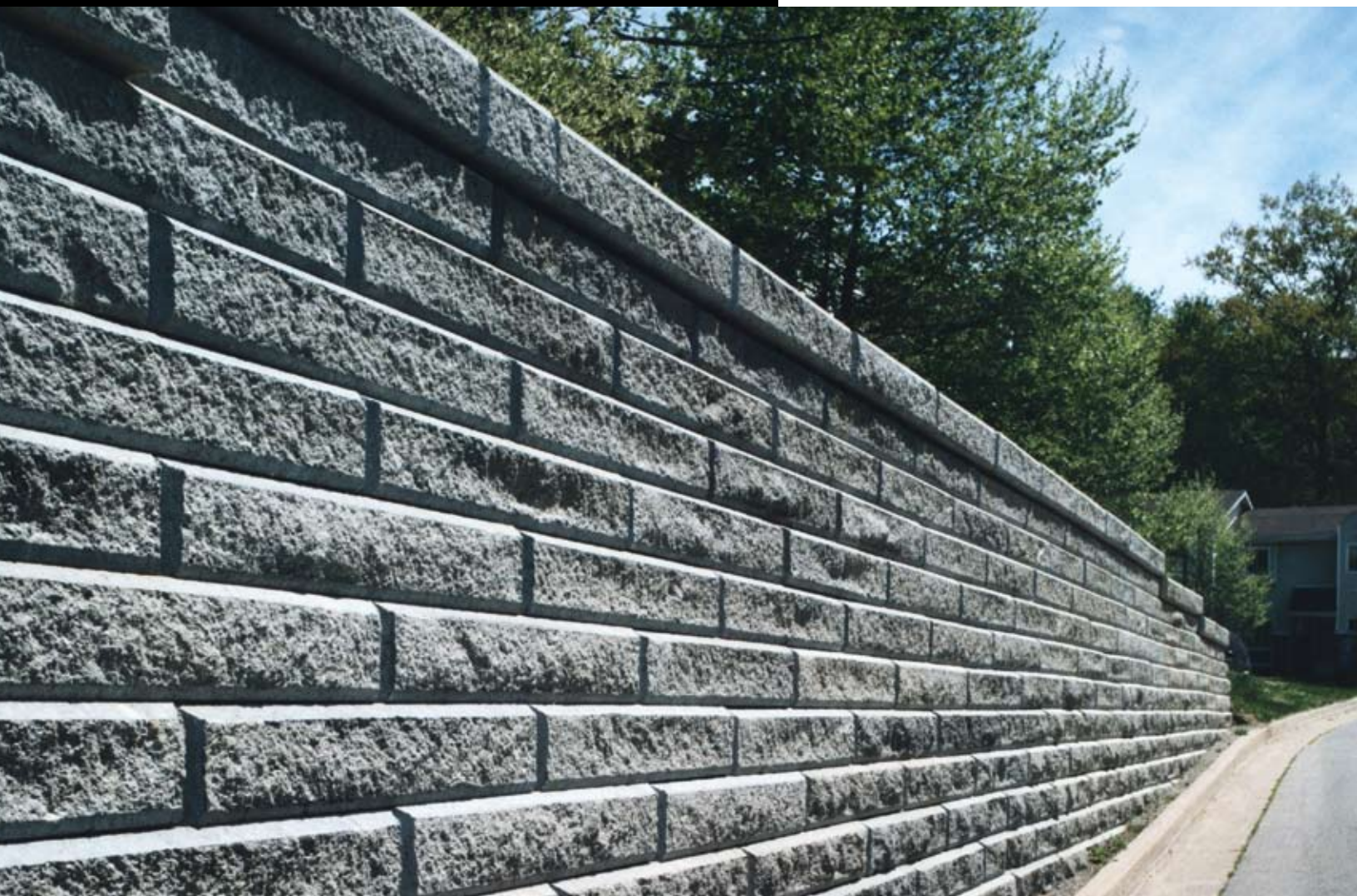


**the solid choice.**

**SienaStone®**



**SienaStone® SonomaStone® DuraHold® Pisa2® RomanPisa® PisaStone® StackStone® RomanStack®**

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**RisiStone®**  
retaining wall systems

# SienaStone®

SienaStone combines the stability of large modular units with the popular natural rock-like appearance. Its proportions are well suited for both residential and commercial applications. SienaStone's long lines and split face make it an attractive alternative for most heavy load bearing applications.

Steps, curves, corners and angles can be easily constructed with SienaStone and erected with light construction equipment. SienaStone is designed so walls can be constructed as either battered or vertical from the same elements.

The SienaStone segmental retaining wall system components include 500, 925, coping and corner units.






## Risi Stone Systems Overview

RisiStone retaining walls are constructed by stacking the units. No mortar or mechanical fasteners are required. All systems use a patented shear connection that makes the units self-aligning and self-battering. This creates a strong uniform interlock throughout the wall and connection with reinforcement.

RisiStone retaining walls do not require reinforced concrete footings. They are designed to rest on a flexible, compacted gravel base.

All units are solid, manufactured from high strength concrete.



<b>Batter</b>		<b>Structure</b>		
				
Setback	Vertical	Single	Multi	Reinforced

Appearance	Structure	Maximum Height m (ft)	Dimensions of Standard Unit mm (in)	Weight of Standard Unit kg (lb)	Minimum Radius m (ft)	Coping Unit Application	Stacking Alignment	Placement
Split Face	Single Depth	1.8 (6.1)	185 x 1200 x 500 (7.25 x 48 x 20)	259 (570)	73 (240)	Adhesive Not Required	Setback 1:8 or Vertical	By Machine
	Multi Depth*	3.0 (9.7)						
	Reinforced	8.0+ (26+)						

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The proprietary products and designs described herein are covered under one or more of the following: US Pat. 4,815,897 • US Pat. 4,490,075 • US Pat. 5,622,456 • US Pat. 5,064,313 • US Pat. D 403,437  
US Pat. D 403,785 • US Pat. D 370,272 • Cdn. Pat. 1,182,295 • Cdn. Pat. 1,204,296 • Cdn. Pat. 2,145,344 • Cdn. Pat. 2,017,578 • Ind. Des. 83,773 • Ind. Des. 78,184.  
Other domestic and foreign patents and designs are pending.